



New nucleotide sequences which code for the opcA gene

The invention provides nucleotide sequences which code for the opcA gene and a process for the fermentative preparation of amino acids, in particular L-lysine using
5 coryneform bacteria in which the opcA gene is amplified.

Prior art

Amino acids, in particular L-lysine, are used in human medicine and in the pharmaceuticals industry, but in particular in animal nutrition.

10 It is known that amino acids are prepared by fermentation from strains of coryneform bacteria, in particular Corynebacterium glutamicum. Because of their great importance, work is constantly being undertaken to improve the preparation processes. Improvements to the processes
15 can relate to fermentation measures, such as e. g. stirring and supply of oxygen, or the composition of the nutrient media, such as e. g. the sugar concentration during the fermentation, or the working up to the product form by e. g. ion exchange chromatography, or the intrinsic output
20 properties of the microorganism itself.

Methods of mutagenesis, selection and mutant selection are used to improve the output properties of these microorganisms. Strains which are resistant to antimetabolites, such as e. g. the lysine analogue S-(2-aminoethyl)-cysteine, or are auxotrophic for metabolites of
25 regulatory importance and produce L-amino acids, such as e. g. L-lysine, are obtained in this manner. Methods of the recombinant DNA technique have also been employed for some years for improving the strain of Corynebacterium strains
30 which produce amino acids.

The importance of the pentose phosphate cycle for the biosynthesis is known.

Thus Oishi and Aida (Agricultural and Biological Chemistry 29, 83-89 (1965)) already report on the "hexose monophosphate shunt" of *Brevibacterium ammoniagenes*.

5 Sugimoto and Shio (Agricultural and Biological Chemistry 51, 101-108 (1987)) report on the regulation of glucose 6-phosphate dehydrogenase in *Brevibacterium flavum*. Sugimoto and Shio (Agricultural and Biological Chemistry 51, 1257-11263 (1987)) report on the regulation of glucose 6-phosphate dehydrogenase in *Brevibacterium flavum*.

10 JP-A-09224661 discloses the nucleotide sequence of the glucose 6-phosphate dehydrogenase gene, called zwf, of *Brevibacterium flavum* MJ-223 (FERM BP-1497). JP-A-09224661 describes the N-terminal amino acid sequence of the Zwf polypeptide as Met Val Ile Phe Gly Val Thr Gly Asp Leu Ala
15 Arg Lys Lys Leu.

However, it has not been possible to confirm this.

Object of the invention

The inventors had the object of providing new measures for improved fermentative preparation of amino acids, in
20 particular L-lysine.

Description of the invention

Amino acids, in particular L-lysine, are used in human medicine, in the pharmaceuticals industry and in particular in animal nutrition. There is therefore a general interest
25 in providing new improved processes for the preparation of amino acids, in particular L-lysine.

When L-lysine or lysine are mentioned in the following, not only the base but also the salts, such as e. g. lysine monohydrochloride or lysine sulfate, are also meant by
30 this.

The invention provides an isolated polynucleotide from coryneform bacteria, comprising at least one polynucleotide sequence chosen from the group consisting of

- a) polynucleotide which is identical to the extent of at least 70 % to a polynucleotide which codes for polypeptides which comprise at least one of the amino acid sequences according to SEQ ID No. 3 or SEQ ID No. 5 or SEQ ID No. 8 or SEQ ID No. 10,
- b) polynucleotide which codes for polypeptides which comprise amino acid sequences which are identical to the extent of at least 70 % to the amino acid sequences according to SEQ ID No. 3 or SEQ ID No. 5 or according to SEQ ID No. 8 or SEQ ID No. 10,
- c) polynucleotide which is complementary to the polynucleotides of a) or b), or
- d) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequences of a), b) or c).

The invention also provides the polynucleotide as claimed in claim 1, this preferably being a DNA which is capable of replication, comprising:

- (i) one or more nucleotide sequence(s) chosen from the group consisting of SEQ ID No. 1, SEQ ID No. 4, SEQ ID No. 6, SEQ ID No. 9, or
- (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
- (iii) at least one sequence which hybridizes with the sequence complementary to sequence (i) or (ii), and optionally
- (iv) sense mutations of neutral function in (i).

The invention also provides

a polynucleotide as claimed in claim 4, comprising the nucleotide sequence as shown in SEQ ID No. 4 or SEQ ID No. 9,

5 a polynucleotide as claimed in claim 6, which codes for a polypeptide which comprises at least one of the amino acid sequences as shown in SEQ ID No. 3, SEQ ID No. 5, SEQ ID No. 8 or SEQ ID No. 10,

10 a vector containing the polynucleotide as claimed in claim 1,

and coryneform bacteria, serving as the host cell, which contain the vector.

The invention also provides polynucleotides which substantially comprise a polynucleotide sequence, which are
15 obtainable by screening by means of hybridization of a corresponding gene library, which comprises the complete gene with the polynucleotide sequence corresponding to SEQ ID No. 4 or SEQ ID No. 9, with a probe which comprises the sequence of the polynucleotide mentioned, according to SEQ
20 ID No. 4 or SEQ ID No. 9 or a fragment thereof, and isolation of the DNA sequence mentioned.

Polynucleotide sequences according to the invention are suitable as hybridization probes for RNA, cDNA and DNA, in order to isolate, in the full length, cDNA which code for
25 OpcA protein and to isolate those cDNA or genes which have a high similarity of sequence with that of the opcA gene.

Polynucleotide sequences according to the invention are furthermore suitable as primers for the preparation of DNA of genes which code for OpcA protein by the polymerase
30 chain reaction (PCR).

Such oligonucleotides which serve as probes or primers comprise at least 30, preferably at least 20, especially preferably at least 15 successive nucleotides.

Oligonucleotides which have a length of at least 40 or 50 nucleotides are also suitable.

"Isolated" means separated out of its natural environment.

"Polynucleotide" in general relates to polyribonucleotides and polydeoxyribonucleotides, it being possible for these to be non-modified RNA or DNA or modified RNA or DNA.

"Polypeptides" is understood as meaning peptides or proteins which comprise two or more amino acids bonded via peptide bonds.

The polypeptides according to the invention include a polypeptide according to SEQ ID No. 3, SEQ ID No. 5, SEQ ID No. 8 or SEQ ID No. 10, in particular those with the biological activity of the OpcA gene product, and also those which are identical to the extent of at least 70 % to the polypeptide according to SEQ ID No. 3, SEQ ID No. 5, SEQ ID No. 8 or SEQ ID No. 10, and preferably are identical to the extent of at least 80% and in particular to the extent of at least 90 % to 95 % to the polypeptide according to SEQ ID No. 3, SEQ ID No. 5, SEQ ID No. 8 or SEQ ID No. 10, and have the activity mentioned.

The invention also provides the new Zwf protein which forms the Zwf sub-unit of glucose 6-phosphate dehydrogenase. The amino acid sequence of the translation product is shown in SEQ ID no. 2 and SEQ ID No. 7. The N-terminal amino acid sequence of the Zwf sub-unit, which can be isolated, of glucose 6-phosphate dehydrogenase is shown in SEQ ID No. 11.

The invention also provides a process for the fermentative preparation of amino acids, in particular L-lysine, using coryneform bacteria which in particular already produce an

amino acid, and in which the nucleotide sequences which code for the *opcA* gene are amplified, in particular over-expressed, optionally together with the *zwf* gene.

The term "amplification" in this connection describes the
5 increase in the intracellular activity of one or more
enzymes (proteins) in a microorganism which are coded by
the corresponding DNA, for example by increasing the number
of copies of the gene or genes, using a potent promoter or
using a gene which codes for a corresponding enzyme
10 (protein) having a high activity, and optionally combining
these measures.

The microorganisms which the present invention provides can
prepare L-amino acids, in particular L-lysine, from
glucose, sucrose, lactose, fructose, maltose, molasses,
15 starch, cellulose or from glycerol and ethanol. They can be
representatives of coryneform bacteria, in particular of
the genus *Corynebacterium*. Of the genus *Corynebacterium*,
there may be mentioned in particular the species
Corynebacterium glutamicum, which is known among experts
20 for its ability to produce L-amino acids.

Suitable strains of the genus *Corynebacterium*, in
particular of the species *Corynebacterium glutamicum*, are,
for example, the known wild-type strains

25 *Corynebacterium glutamicum* ATCC13032
Corynebacterium acetoglutamicum ATCC15806
Corynebacterium acetoacidophilum ATCC13870
Corynebacterium thermoaminogenes FERM BP-1539
Corynebacterium melassecola ATCC17965
Brevibacterium flavum ATCC14067
30 *Brevibacterium lactofermentum* ATCC13869 and
Brevibacterium divaricatum ATCC14020

and L-lysine-producing mutants or strains prepared
therefrom, such as, for example

Corynebacterium glutamicum FERM-P 1709
Brevibacterium flavum FERM-P 1708
Brevibacterium lactofermentum FERM-P 1712
Corynebacterium glutamicum FERM-P 6463
5 Corynebacterium glutamicum FERM-P 6464 and
Corynebacterium glutamicum DSM5715
Corynebacterium glutamicum DM58-1
Corynebacterium glutamicum DSM12866.

and L-threonine-producing mutants or strains prepared
10 therefrom, such as, for example

Corynebacterium glutamicum ATCC21649
Brevibacterium flavum BB69
Brevibacterium flavum DSM5399
Brevibacterium lactofermentum FERM-BP 269
15 Brevibacterium lactofermentum TBB-10

and L-isoleucine-producing mutants or strains prepared
therefrom, such as, for example

Corynebacterium glutamicum ATCC 14309
Corynebacterium glutamicum ATCC 14310
20 Corynebacterium glutamicum ATCC 14311
Corynebacterium glutamicum ATCC 15168
Corynebacterium ammoniagenes ATCC 6871

and L-tryptophan-producing mutants or strains prepared
therefrom, such as, for example

25 Corynebacterium glutamicum ATCC21850 and
Corynebacterium glutamicum KY9218(pKW9901)

The inventors have succeeded in isolating the new *opcA* gene
of *C. glutamicum* which codes for the *OpcA* sub-unit of the
enzyme glucose 6-phosphate dehydrogenase (EC 2.7.1.11).

30 To isolate the *opcA* gene or also other genes of *C.*
glutamicum, a gene library of this microorganism is first

set up in *E. coli*. The setting up of gene libraries is described in generally known textbooks and handbooks. The textbook by Winnacker: *Gene und Klone, Eine Einführung in die Gentechnologie* [Genes and Clones, An Introduction to Genetic Engineering] (Verlag Chemie, Weinheim, Germany, 1990) or the handbook by Sambrook et al.: *Molecular Cloning, A Laboratory Manual* (Cold Spring Harbor Laboratory Press, 1989) may be mentioned as an example. A very well-known gene library is that of the *E. coli* K-12 strain W3110 set up in λ vectors by Kohara et al. (Cell 50, 495-508 (1987)). Bathe et al. (Molecular and General Genetics, 252:255-265, 1996) describe a gene library of *C. glutamicum* ATCC13032, which was set up with the aid of the cosmid vector SuperCos I (Wahl et al., 1987, Proceedings of the National Academy of Sciences USA, 84:2160-2164) in the *E. coli* K-12 strain NM554 (Raleigh et al., 1988, Nucleic Acids Research 16:1563-1575). Börmann et al. (Molecular Microbiology 6(3), 317-326) (1992) in turn describe a gene library of *C. glutamicum* ATCC13032 using the cosmid pHc79 (Hohn and Collins, Gene 11, 291-298 (1980)). O'Donohue (The Cloning and Molecular Analysis of Four Common Aromatic Amino Acid Biosynthetic Genes from *Corynebacterium glutamicum*. Ph.D. Thesis, National University of Ireland, Galway, 1997) describes the cloning of *C. glutamicum* genes using the λ Zap expression system described by Short et al. (Nucleic Acids Research, 16: 7583). To prepare a gene library of *C. glutamicum* in *E. coli* it is also possible to use plasmids such as pBR322 (Bolivar, Life Sciences, 25, 807-818 (1979)) or pUC9 (Vieira et al., 1982, Gene, 19:259-268). Suitable hosts are, in particular, those *E. coli* strains which are restriction- and recombination-defective. An example of these is the strain DH5 α mc^r, which has been described by Grant et al. (Proceedings of the National Academy of Sciences USA, 87 (1990) 4645-4649). The long DNA fragments cloned with the aid of cosmids can then in turn be subcloned and subsequently sequenced in the usual vectors

which are suitable for sequencing, such as is described e. g. by Sanger et al. (Proceedings of the National Academy of Sciences of the United States of America, 74:5463-5467, 1977).

- 5 The DNA sequences obtained can then be investigated with known algorithms or sequence analysis programs, such as e. g. that of Staden (Nucleic Acids Research 14, 217-232(1986)), the GCG program of Butler (Methods of Biochemical Analysis 39, 74-97 (1998)) the FASTA algorithm
- 10 of Pearson and Lipman (Proceedings of the National Academy of Sciences USA 85,2444-2448 (1988)) or the BLAST algorithm of Altschul et al. (Nature Genetics 6, 119-129 (1994)) and compared with the sequence entries which exist in databanks accessible to the public. Databanks for nucleotide
- 15 sequences which are accessible to the public are, for example, that of the European Molecular Biology Laboratories (EMBL, Heidelberg, Germany) or that of the National Center for Biotechnology Information (NCBI, Bethesda, MD, USA).
- 20 The invention provides a new DNA sequence of *C. glutamicum* which codes for the *opca* gene and which is a constituent of the present invention as SEQ ID NO 1 and SEQ ID NO 4. The amino acid sequence of the corresponding protein has furthermore been derived from the present DNA sequence by
- 25 the methods described above. The resulting amino acid sequence of the *OpcA* gene product is shown in SEQ ID NO 3 and SEQ ID NO 5. The molecular weight resulting from the amino acid sequence of the *OpcA* gene product is approx. 34.7 kilo dalton.
- 30 SEQ ID NO 1 also shows the coding region of the *zwf* gene. The resulting amino acid sequence of the *Zwf* gene product is shown in SEQ ID NO 2. The molecular weight resulting from the amino acid sequence of the *Zwf* gene product is approx. 57.5 kilo dalton.

A gene library produced in the manner described above can furthermore be investigated by hybridization with nucleotide probes of known sequence, such as, for example, the zwf gene (JP-A-09224661). The cloned DNA of the clones
5 which show a positive reaction in the hybridization is sequenced in turn to give on the one hand the known nucleotide sequence of the probe employed and on the other hand the adjacent new DNA sequences.

The invention also provides a new DNA sequence of C.
10 glutamicum which codes for the opca gene and which is a constituent of the present invention as SEQ ID NO 6 and SEQ ID NO 9. The amino acid sequence of the corresponding protein has furthermore been derived from the present DNA
15 amino acid sequence of the Opca gene product is shown in SEQ ID NO 8 and SEQ ID NO 10. The molecular weight resulting from the amino acid sequence of the Opca gene product is approx. 34.7 kilo dalton.

SEQ ID NO 6 also shows the coding region of the zwf gene.
20 The resulting amino acid sequence of the Zwf gene product is shown in SEQ ID NO 7. The molecular weight resulting from the amino acid sequence of the Zwf gene product is approx. 57.5 kilo dalton.

Another procedure for at least partly determining the amino
25 acid sequence of the Opca protein and the Zwf protein comprises purifying the glucose 6-phosphate dehydrogenase enzyme protein to homogeneity by chromatographic methods. Methods and instructions for protein purification and preparation are described e.g. in the textbook by Schleifer
30 and Wensink: Practical Methods in Molecular Biology (Springer Verlag, Berlin, Germany, 1981), in the handbook by Harris and Angal: Protein Purification Methods: A Practical Approach (IRL Press, Oxford, UK, 1989), in the
textbook by Scopes: Protein Purification: Principles and
35 Practice, 3rd ed. (Springer Verlag, New York, USA, 1993)

and in generally known textbooks and handbooks. The N-terminal amino acid sequence of the purified polypeptides can be determined by the method of N-terminal sequencing described by Edman (Archives of Biochemistry 22, 475 (1949)). Further methods and instructions for protein sequencing are described e. g. in Smith: Protein Sequencing Protocols: Methods in Molecular Biology, Vol. 64 and Vol. 112 (Humana Press, Totowa, NJ, USA, 1996) and in Kamp et al.: Protein Structure Analysis: Preparation, Characterization, and Microsequencing (Springer Verlag, New York, NY, USA, 1997).

It was possible to show in this manner that the enzyme glucose 6-phosphate dehydrogenase consists of two sub-units with in each case a molecular weight of approx. 30 kDa and approx. 60 kDa. The N-terminal amino acid sequence of the OpcA sub-unit and of the OpcA protein is shown in SEQ-ID-NO. 12. The N-terminal amino acid sequence of the Zwf sub-unit and of the Zwf protein is shown in SEQ-ID-NO. 11.

Coding DNA sequences which result from SEQ ID NO 1, SEQ ID NO 4, SEQ ID NO 6 or SEQ ID NO 9 by the degeneracy of the genetic code are also a constituent of the invention. In the same way, DNA sequences which hybridize with SEQ ID NO 4 or SEQ ID NO 9 or parts of SEQ ID NO 4 or SEQ ID NO 9 are a constituent of the invention. Conservative amino acid exchanges, such as e. g. exchange of glycine for alanine or of aspartic acid for glutamic acid in proteins, are furthermore known among experts as "sense mutations" which do not lead to a fundamental change in the activity of the protein, i.e. are of neutral function. It is furthermore known that changes on the N and/or C terminus of a protein cannot substantially impair or can even stabilize the function thereof. Information in this context can be found by the expert, inter alia, in Ben-Bassat et al. (Journal of Bacteriology 169:751-757 (1987)), in O'Regan et al. (Gene

77:237-251 (1989)), in Sahin-Toth et al. (Protein Sciences 3:240-247 (1994)), in Hochuli et al. (Bio/Technology 6:1321-1325 (1988)) and in known textbooks of genetics and molecular biology. Amino acid sequences which result in a
5 corresponding manner from SEQ ID NO 3, SEQ ID NO 5, SEQ ID NO 8 or SEQ ID NO 10 are also a constituent of the invention.

Finally, DNA sequences which are prepared by the polymerase chain reaction (PCR) using primers which result from SEQ ID
10 NO 4 or SEQ ID NO 9 are a constituent of the invention. Such oligonucleotides typically have a length of at least 15 nucleotides.

Instructions for identifying DNA sequences by means of hybridization can be found by the expert, inter alia, in
15 the handbook "The DIG System Users Guide for Filter Hybridization" from Boehringer Mannheim GmbH (Mannheim, Germany, 1993) and in Liebl et al. (International Journal of Systematic Bacteriology (1991) 41: 255-260).

Instructions for amplification of DNA sequences with the
20 aid of the polymerase chain reaction (PCR) can be found by the expert, inter alia, in the handbook by Gait: Oligonukleotide synthesis: a practical approach (IRL Press, Oxford, UK, 1984) and in Newton and Graham: PCR (Spektrum Akademischer Verlag, Heidelberg, Germany, 1994).

25 The inventors have found that coryneform bacteria produce amino acids, in particular L-lysine, in an improved manner after over-expression of the opcA gene, optionally together with the zwf gene.

To achieve an over-expression, the number of copies of the
30 corresponding genes can be increased, or the promoter and regulation region or the ribosome binding site upstream of the structural gene can be mutated. Expression cassettes which are incorporated upstream of the structural gene act in the same way. By inducible promoters, it is additionally

possible to increase the expression in the course of fermentative L-lysine production. The expression is likewise improved by measures to prolong the life of the mRNA. Furthermore, the enzyme activity is also increased by preventing the degradation of the enzyme protein. The genes
5 or gene constructs can either be present in plasmids with a varying number of copies, or can be integrated and amplified in the chromosome. Alternatively, an over-expression of the genes in question can furthermore be
10 achieved by changing the composition of the media and the culture procedure.

Instructions in this context can be found by the expert, inter alia, in Martin et al. (Bio/Technology 5, 137-146 (1987)), in Guerrero et al. (Gene 138, 35-41 (1994)),
15 Tsuchiya and Morinaga (Bio/Technology 6, 428-430 (1988)), in Eikmanns et al. (Gene 102, 93-98 (1991)), in European Patent Specification EPS 0 472 869, in US Patent 4,601,893, in Schwarzer and Pühler (Bio/Technology 9, 84-87 (1991)), in Reinscheid et al. (Applied and Environmental Microbiology
20 60, 126-132 (1994)), in LaBarre et al. (Journal of Bacteriology 175, 1001-1007 (1993)), in Patent Application WO 96/15246, in Malumbres et al. (Gene 134, 15 - 24 (1993)), in Japanese Laid-Open Specification JP-A-10-229891, in Jensen and Hammer (Biotechnology and
25 Bioengineering 58, 191-195 (1998)), in Makrides (Microbiological Reviews 60:512-538 (1996)) and in known textbooks of genetics and molecular biology.

By way of example, the *opcA* gene according to the invention was over-expressed with the aid of plasmids.

30 Suitable plasmids are those which are replicated in coryneform bacteria. Numerous known plasmid vectors, such as e. g. pZ1 (Menkel et al., Applied and Environmental Microbiology (1989) 64: 549-554), pEKEx1 (Eikmanns et al., Gene 102:93-98 (1991)) or pHS2-1 (Sonnen et al., Gene
35 107:69-74 (1991)) are based on the cryptic plasmids

pHM1519, pBL1 or pGA1. Other plasmid vectors, such as e. g. those based on pCG4 (US-A 4,489,160), or pNG2 (Serwold-Davis et al., FEMS Microbiology Letters 66, 119-124 (1990)), or pAG1 (US-A 5,158,891), can be used in the same
5 manner.

The E. coli - C. glutamicum shuttle vector pEC-T18mob2 shown in Figure 2 was used as an example. After incorporation of the opcA gene and the zwf gene into the SphI/SalI cleavage site region of pEC-T18mob2, the plasmid
10 pECzwfopcA shown in Figure 3 was formed.

Plasmid vectors which are furthermore suitable are also those with the aid of which the process of gene amplification by integration into the chromosome can be used, as has been described, for example, by Reinscheid et
15 al. (Applied and Environmental Microbiology 60, 126-132 (1994)) for duplication or amplification of the hom-thrB operon. In this method, the complete gene is cloned in a plasmid vector which can replicate in a host (typically E. coli), but not in C. glutamicum. Possible vectors are, for
20 example, pSUP301 (Simon et al., Bio/Technology 1, 784-791 (1983)), pK18mob or pK19mob (Schäfer et al., Gene 145, 69-73 (1994)), pGEM-T (Promega corporation, Madison, WI, USA), pCR2.1-TOPO (Shuman (1994). Journal of Biological Chemistry 269:32678-84; US-A 5,487,993), pCR@Blunt
25 (Invitrogen, Groningen, Holland; Bernard et al., Journal of Molecular Biology, 234: 534-541 (1993)), pEM1 (Schrumpf et al, 1991, Journal of Bacteriology 173:4510-4516) or pBGS8 (Spratt et al., 1986, Gene 41: 337-342). The plasmid vector which contains the gene to be amplified is then transferred
30 into the desired strain of C. glutamicum by conjugation or transformation. The method of conjugation is described, for example, by Schäfer et al. (Applied and Environmental Microbiology 60, 756-759 (1994)). Methods for transformation are described, for example, by Thierbach et
35 al. (Applied Microbiology and Biotechnology 29, 356-362

(1988)), Dunican and Shivnan (Bio/Technology 7, 1067-1070 (1989)) and Tauch et al. (FEMS Microbiological Letters 123, 343-347 (1994)). After homologous recombination by means of a "cross over" event, the resulting strain contains at
5 least two copies of the gene in question.

In addition, it may be advantageous for the production of amino acids, in particular L-lysine, to amplify or over-express one or more enzymes of the particular biosynthesis pathway, of glycolysis, of anaplerosis, of the pentose
10 phosphate pathway or of amino acid export, in addition to the opcA gene, optionally together with the zwf gene.

Thus, for example, for the preparation of L-lysine, it may be advantageous for one or more genes chosen from the group consisting of

- 15 • the dapA gene which codes for dihydrodipicolinate synthase (EP-B 0 197 335),
- the lysC gene which codes for a feed back resistant aspartate kinase (Kalinowski et al. (1990), Molecular and General Genetics 224: 317-324),
- 20 • the gap gene which codes for glycerolaldehyde 3-phosphate dehydrogenase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- the pyc gene which codes for pyruvate carboxylase (DE-A-198 31 609),
- 25 • the tkt gene which codes for transketolase (accession number AB023377 of the databank of European Molecular Biology Laboratories (EMBL, Heidelberg, Germany)),
- the gnd gene which codes for 6-phosphogluconate dehydrogenase (JP-A-9-224662),

- the lysE gene which codes for lysine export (DE-A-195 48 222),
- the zwal gene (DE 199 59 328.0; DSM 13115), or
- the eno gene which codes for enolase (DE: 199 41 478.5),
- 5 • the tal gene which codes for transaldolase (DSM 13263)

to be amplified, in particular over-expressed, at the same time.

It may furthermore be advantageous for the production of amino acids, in particular L-lysine, at the same time to
10 attenuate

- the pck gene which codes for phosphoenol pyruvate carboxykinase (DE 199 50 409.1 DSM 13047) and/or
- the pgi gene which codes for glucose 6-phosphate isomerase (US 09/396,478, DSM 12969), or
- 15 • the poxB gene which codes for pyruvate oxidase (DE 199 51 975.7; DSM 13114), or
- the zwa2 gene (DE: 199 59 327.2; DSM 13113)

in addition to the amplification of the opcA gene, optionally in combination with the zwf gene.

- 20 In addition to over-expression of the opcA gene it may furthermore be advantageous for the production of amino acids, in particular L-lysine, to eliminate undesirable side reactions (Nakayama: "Breeding of Amino Acid Producing Micro-organisms", in: Overproduction of Microbial Products,
- 25 Krumphanzl, Sikyta, Vanek (eds.), Academic Press, London, UK, 1982).

The microorganisms prepared according to the invention can be cultured continuously or discontinuously in the batch

process (batch culture) or in the fed batch (feed process) or repeated fed batch process (repetitive feed process) for the purpose of production of L-amino acids, in particular L-lysine. A summary of known culture methods are described
5 in the textbook by Chmiel (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik [Bioprocess Technology 1. Introduction to Bioprocess Technology (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen [Bioreactors and
10 Peripheral Equipment] (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).

The culture medium to be used must meet the requirements of the particular strains in a suitable manner. Descriptions of culture media for various microorganisms are contained
15 in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981). Sugars and carbohydrates, such as e. g. glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, such as
20 e. g. soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as e. g. palmitic acid, stearic acid and linoleic acid, alcohols, such as e. g. glycerol and ethanol, and organic acids, such as e. g. acetic acid, can be used as the source of carbon. These substance can be
25 used individually or as a mixture. Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep liquor, soya bean flour and urea, or inorganic compounds, such as ammonium sulphate, ammonium chloride, ammonium phosphate, ammonium
30 carbonate and ammonium nitrate, can be used as the source of nitrogen. The sources of nitrogen can be used individually or as a mixture. Phosphoric acid, potassium dihydrogen phosphate or dipotassium hydrogen phosphate or the corresponding sodium-containing salts can be used as
35 the source of phosphorus. The culture medium must furthermore comprise salts of metals, such as e. g.

magnesium sulfate or iron sulfate, which are necessary for growth. Finally, essential growth substances, such as amino acids and vitamins, can be employed in addition to the above-mentioned substances. Suitable precursors can
5 moreover be added to the culture medium. The starting substances mentioned can be added to the culture in the form of a single batch, or can be fed in during the culture in a suitable manner.

Basic compounds, such as sodium hydroxide, potassium
10 hydroxide, ammonia or aqueous ammonia, or acid compounds, such as phosphoric acid or sulfuric acid, can be employed in a suitable manner to control the pH. Antifoams, such as e. g. fatty acid polyglycol esters, can be employed to control the development of foam. Suitable substances having
15 a selective action, such as e. g. antibiotics, can be added to the medium to maintain the stability of plasmids. To maintain aerobic conditions, oxygen or oxygen-containing gas mixtures, such as e. g. air, are introduced into the culture. The temperature of the culture is usually 20°C to
20 45°C, and preferably 25°C to 40°C. Culturing is continued until a maximum of L-amino acid has formed. This target is usually reached within 10 hours to 160 hours.

The analysis of L-amino acids can be carried out by anion exchange chromatography with subsequent ninhydrin
25 derivatization, as described by Spackman et al. (Analytical Chemistry, 30, (1958), 1190).

The following microorganism has been deposited at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell
30 Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty:

- *Corynebacterium glutamicum* ATCC13032/pECzwfopCA as DSM 13264

SEQ ID NO 1 also contains the new devB gene. The process according to the invention is used for the fermentative preparation of amino acids, in particular L-lysine.

Sequences attached:

The following sequences are attached in the form of a sequence protocol:

SEQ ID NO:	Description:
5	1 DNA sequence isolated from <i>Corynebacterium glutamicum</i> ATCC13032
	2 Amino acid sequence of the Zwf protein derived from SEQ ID NO 1
10	3 Amino acid sequence of the OpcA protein derived from SEQ ID NO 1
	4 DNA sequence of the <i>opca</i> gene of ATCC13032 taken from SEQ ID NO 1
	5 Amino acid sequence of the OpcA protein derived from SEQ ID NO 4
15	6 DNA sequence isolated from <i>Corynebacterium glutamicum</i> AS019
	7 Amino acid sequence of the Zwf protein derived from SEQ ID NO 6
20	8 Amino acid sequence of the OpcA protein derived from SEQ ID NO 6
	9 DNA sequence of the <i>opca</i> gene of AS019 taken from SEQ ID NO 6
	10 Amino acid sequence of the OpcA protein derived from SEQ ID NO 9
25	11 Amino acid sequence of the N-terminus of the Zwf protein of the glucose 6-phosphate dehydrogenase from ATCC13032 which can be isolated
30	12 Amino acid sequence of the N-terminus of the OpcA protein of the glucose 6-phosphate dehydrogenase, which can be isolated, from ATCC13032

The following figures are attached:

Figure 1: Map of the plasmid pBOB102

Figure 2: Map of the plasmid pEC-T18mob2

Figure 3: Map of the plasmid pECzwfopca

5 The abbreviations used have the following meaning:

Figure 1:

Neo r :	Neomycin/kanamycin resistance
ColE1 ori:	origin of replication of plasmid ColE1
CMV:	Cytomegalovirus promoter
10 lacP:	promotor of lac operon
lacZ:	5'-end of β -galactosidase gene (lacZa gene fragment)
SV40 3' splice	3' splice site of Simian Virus 40
SV40 polyA:	polyadenylation site of Simian Virus 40
15 fl(-)ori:	origin of replication of filamentousphage fl
SV40 ori:	origin of replication of Simian Virus 40

Figures 2 and 3:

20 Tet:	Resistance gene for tetracycline
oriV:	Plasmid-coded replication origin of E. coli
RP4mob:	mob region for mobilizing the plasmid
rep:	Plasmid-coded replication origin from C. glutamicum plasmid pGA1
25 per:	Gene for controlling the number of copies from PGA1
lacZ-alpha:	lacZ α gene fragment (N-terminus) of the β -galactosidase gene
lacZalpha':	5'-Terminus of the lacZ α gene fragment
30 'lacZalpha:	3'-Terminus of the lacZ α gene fragment
zwf:	zwf gene
opca:	opca gene

Further abbreviations:

	ApaI:	cleavage site of restriction enzyme ApaI
	BamHI:	cleavage site of restriction enzyme BamHI
	ClaI:	cleavage site of restriction enzyme ClaI
5	EcoRI:	cleavage site of restriction enzyme EcoRI
	HindIII:	cleavage site of restriction enzyme HindIII
	MstII:	cleavage site of restriction enzyme MstII
	NheI:	cleavage site of restriction enzyme NheI
	NsiI:	cleavage site of restriction enzyme NsiI
10	SacI:	cleavage site of restriction enzyme SacI
	SalI:	cleavage site of restriction enzyme SalI
	SpeI:	cleavage site of restriction enzyme SpeI
	SphI:	cleavage site of restriction enzyme SphI
	SspI:	cleavage site of restriction enzyme SspI
15	XbaI:	cleavage site of restriction enzyme XbaI

Examples

The following examples will further illustrate this invention. The molecular biology techniques, e.g. plasmid DNA isolation, restriction enzyme treatment, ligations, standard transformations of *Escherichia coli* etc. used are, (unless stated otherwise), described by Sambrook et al., (Molecular Cloning. A Laboratory Manual (1989) Cold Spring Harbour Laboratories, USA).

Example 1

- 10 Construction of a gene library of *Corynebacterium glutamicum* strain AS019

A DNA library of *Corynebacterium glutamicum* strain AS019 (Yoshihama et al., Journal of Bacteriology 162, 591-597 (1985)) was constructed using λ Zap ExpressTM system, (Short et al., (1988) Nucleic Acids Research, 16: 7583-7600), as described by O'Donohue (O'Donohue, M. (1997). The Cloning and Molecular Analysis of Four Common Aromatic Amino Acid Biosynthetic Genes from *Corynebacterium glutamicum*. Ph.D. Thesis, National University of Ireland, Galway.). λ Zap ExpressTM kit was purchased from Stratagene (Stratagene, 11011 North Torrey Pines Rd., La Jolla, California 92037.) and used according to the manufacturers instructions. AS019-DNA was digested with restriction enzyme *Sau*3A and ligated to *Bam*HI treated and dephosphorylated λ Zap ExpressTM arms.

Example 2

Cloning and sequencing of the *opcA* and *zwf* gene

1. Construction of a *zwf* probe

A radiolabelled oligonucleotide, internal to the *zwf* gene, was used to probe the AS019 λ Zap ExpressTM library described above. The oligonucleotide was produced using degenerate PCR primers internal to the *zwf* gene. The

degenerate nucleotide primers designed for the PCR amplification of zwf DNA fragments were as follows:

zwf1: 5' ATY GAY CAC TAY YTS GGY AAR GA 3'

zwf2: 5' RAA WGG MAC RCC YKS CCA 3'

5 with R=A+G; Y=C+T; W=A+T; M=A+C; S=G+C; K=T+G.

The estimated size of the resulting PCR product was 480bp approximately.

Optimal PCR conditions were determined to be as follows:

35 cycles

10 94°C for 1 minute

60°C for 1 minute

72°C for 30 seconds

2.5 - 3.5 mM MgCl₂

100 - 150 ng AS019 genomic DNA

15 Sequence analysis of the resulting PCR product confirmed the product to be an internal portion of the zwf gene.

Sequence analysis was carried out using the universal forward and reverse primers, and T7 sequencing kit from Pharmacia Biotech, (St. Albans, Herts, UK).

20 2. Cloning

Screening of the AS019 λ Zap ExpressTM library was carried out according to the λ Zap ExpressTM system protocol, (Stratagene, 11011 North Torrey Pines Rd., La Jolla, California 92037.). Southern Blot analysis was then carried
25 out on isolated clones. Southern transfer of DNA was as described in the Schleicher and Schuell protocols manual employing NytranTM as membrane („Nytran, Modified Nylon-66 Membrane Filters“ (March 1987), Schleicher and Schuell, Dassel, Germany). Double stranded DNA fragments, generated
30 using the same primers and optimal PCR conditions as described above, were radiolabelled with α -³²P-dCTP using the MultiprimeTM DNA labelling kit from Amersham Life

Science (Amersham Pharmacia Biotech UK Limited, Little Chalfont, Buckinghamshire, UK) according to the manufacturers instructions. Prehybridisation, hybridization and washing conditions were as described in the Schleicher and Schuell protocols manual. Autoradiography was carried out according to the procedure outlined in the handbook of Sambrook et al. using AgFa Curix RPIL film. Thus several zwf clones were identified. Plasmid DNA was isolated from one of the clones, designated pBOB102 (Figure 1) and chosen for further analysis.

3. Sequencing

The Sanger Dideoxy chain termination method of Sanger et al. (Proceedings of the National Academy of Sciences USA 74, 5463-5467 (1977)) was used to sequence the cloned insert of pBOB102. The method was applied using the T7 sequencing kit and α -³⁵S-dCTP from Pharmacia Biotech (St. Albans, Herts, UK). Samples were electrophoresed for 3-8 hours on 6% polyacrylamide/urea gels in TBE buffer at a constant current of 50 mA, according to the Pharmacia cloning and sequencing instructions manual („T7 Sequencing™ Kit“, ref.XY-010-00-19, Pharmacia Biotech, 1994). Initial sequence analysis was carried out using the universal forward and M13 reverse primers obtained from Pharmacia Biotech:

Universal forward

primer: 5' GTA ATA CGA CTC ACT ATA GGG C 3'

M13 reverse primer: 5' GGA AAC AGC TAT GAC CAT G 3'

Internal primers were subsequently designed from the sequence obtained which allowed the entire opcA gene to be deduced. The sequences of the internal primers were as follows:

Internal primer 1: 5' TCA ACC CTG AGT CCA CC 3'

Internal primer 2: 5' CTG ACC ACG AGC GGA GG 3'

Internal primer 3: 5' ATG GTG ATC TGG ACG TG 3'

Internal primer 4: 5' CTG GCG ACT TGG CTC GA 3'
Internal primer 5: 5' CTT CCG GAT ACC ACC ACC 3'

Sequence obtained was then analyzed using the DNA Strider programme, (Marck (1988), Nucleic Acids Research 16: 1829-1836), version 1.0 on an Apple Macintosh computer. This program allowed for analyses such as restriction site usage, open reading frame analysis and codon usage determination. Searches between DNA sequence obtained and those in EMBL and Genbank databases were achieved using the BLAST programme, (Altschul et al., (1997) Nucleic Acids Research, 25: 3389-3402). DNA and protein sequences were aligned using the Clustal V and Clustal W programs (Higgins and Sharp, 1988 Gene 73: 237-244).

The sequence thus obtained is shown in SEQ ID NO 6. The analysis of the nucleotide sequence obtained revealed an open reading frame of 957 base pairs which was designated as opca gene. It codes for a protein of 319 amino acids shown in SEQ ID NO 8 and SEQ ID NO 10. The coding region of the zwf gene is also shown in SEQ ID NO 6. The amino acid sequence of the Zwf-Protein composed of 514 amino acids is shown in SEQ ID NO 7.

Example 3

Preparation of a genomic cosmid gene library from *Corynebacterium glutamicum* ATCC 13032

Chromosomal DNA from *Corynebacterium glutamicum* ATCC 13032 was isolated as described by Tauch et al. (1995, Plasmid 33:168-179) and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Code no. 27-0913-02). The DNA fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Molecular Biochemicals, Mannheim, Germany, Product Description SAP, Code no. 1758250). The DNA of the cosmid vector SuperCos1 (Wahl et al. (1987) Proceedings of the

National Academy of Sciences USA 84:2160-2164), obtained from Stratagene (La Jolla, USA, Product Description SuperCos1 Cosmid Vector Kit, Code no. 251301) was cleaved with the restriction enzyme XbaI (Amersham Pharmacia, Freiburg, Germany, Product Description XbaI, Code no. 27-0948-02) and likewise dephosphorylated with shrimp alkaline phosphatase. The cosmid DNA was then cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Code no. 27-0868-04). The cosmid DNA treated in this manner was mixed with the treated ATCC13032 DNA and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no. 27-0870-04). The ligation mixture was then packed in phages with the aid of Gigapack II XL Packing Extracts (Stratagene, La Jolla, USA, Product Description Gigapack II XL Packing Extract, Code no. 200217). For infection of the E. coli strain NM554 (Raleigh et al. 1988, Nucleic Acid Research 16:1563-1575) the cells were taken up in 10 mM MgSO₄ and mixed with an aliquot of the phage suspension. The infection and titering of the cosmid library were carried out as described by Sambrook et al. (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the cells being plated out on LB agar (Lennox, 1955, Virology, 1:190) with 100 µg/ml ampicillin. After incubation overnight at 37°C, recombinant individual clones were selected.

Example 4

Isolation and sequencing of the opcA and zwf gene of ATCC 13032

The cosmid DNA of an individual colony was isolated with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Product No. 27-0913-02). The DNA

fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Molecular Biochemicals, Mannheim, Germany, Product Description SAP, Product No. 1758250). After separation by gel electrophoresis, the cosmid

5 fragments in the size range of 1500 to 2000 bp were isolated with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany). The DNA of the sequencing vector pZero-1, obtained from Invitrogen (Groningen, Holland, Product Description Zero Background Cloning Kit,

10 Product No. K2500-01) was cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Product No. 27-0868-04). The ligation of the cosmid fragments in the sequencing vector pZero-1 was carried out as described by Sambrook et al.

15 (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the DNA mixture being incubated overnight with T4 ligase (Pharmacia Biotech, Freiburg, Germany). This ligation mixture was then electroporated (Tauch et al. 1994, FEMS Microbiol. Letters, 123:343-7) into the E. coli

20 strain DH5 α MCR (Grant, 1990, Proceedings of the National Academy of Sciences U.S.A., 87:4645-4649) and plated out on LB agar (Lennox, 1955, Virology, 1:190) with 50 μ g/ml zeocin. The plasmid preparation of the recombinant clones was carried out with Biorobot 9600 (Product No. 900200,

25 Qiagen, Hilden, Germany). The sequencing was carried out by the dideoxy chain-stopping method of Sanger et al. (1977, Proceedings of the National Academy of Sciences U.S.A., 74:5463-5467) with modifications according to Zimmermann et al. (1990, Nucleic Acids Research, 18:1067). The "RR

30 dRhodamin Terminator Cycle Sequencing Kit" from PE Applied Biosystems (Product No. 403044, Weiterstadt, Germany) was used. The separation by gel electrophoresis and analysis of the sequencing reaction were carried out in a "Rotiphoresis NF Acrylamide/Bisacrylamide" Gel (29:1) (Product No.

35 A124.1, Roth, Karlsruhe, Germany) with the "ABI Prism 377" sequencer from PE Applied Biosystems (Weiterstadt, Germany).

The raw sequence data obtained were then processed using the Staden program package (1986, Nucleic Acids Research, 14:217-231) version 97-0. The individual sequences of the pZerol derivatives were assembled to a continuous contig.

5 The computer-assisted coding region analysis were prepared with the XNIP program (Staden, 1986, Nucleic Acids Research, 14:217-231). Further analyses were carried out with the "BLAST search programs" (Altschul et al., 1997, Nucleic Acids Research, 25:3389-3402), against the non-

10 redundant databank of the "National Center for Biotechnology Information" (NCBI, Bethesda, MD, USA).

The nucleotide sequence obtained is shown in SEQ ID NO 1. Analysis of the nucleotide sequence showed a coding region of 957 base pairs, which was called the opcA gene. The opcA

15 gene, including its stop codon, is shown in SEQ ID NO 4. The opcA gene codes for a protein of 319 amino acids shown in SEQ ID NO 3 and SEQ ID NO 5.

Example 5

Purification and N-terminal sequencing of the glucose-6-phosphate dehydrogenase of Corynebacterium glutamicum

20 ATCC13032.

1. Culture of strain ATCC 13032

For purification of the glucose-6-phosphate dehydrogenase Corynebacterium glutamicum ATCC 13032 was grown aerobically

25 on minimal medium at 30°C in a Labfors fermentation system (Infors AG, Bottmingen, Switzerland). A preculture (Bacto® Brain Heart Infusion medium, Difco Laboratories, Detroit, USA) was incubated for 15 hours at 30°C and used for inoculation of 2.5 l minimal medium. The medium contained

30 the following constituents (amounts per liter): 20 g $(\text{NH}_4)_2\text{SO}_4$; 1 g KH_2PO_4 ; 1 g K_2HPO_4 ; 0.25 g $\text{MgSO}_4 \times 7 \text{ H}_2\text{O}$; 10 mg CaCl_2 ; 0.2 mg biotin; 30 mg protocatechuic acid; 1 mg $\text{FeSO}_4 \times 7 \text{ H}_2\text{O}$; 1 mg $\text{MnSO}_4 \times \text{H}_2\text{O}$; 0.1 mg $\text{ZnSO}_4 \times 7 \text{ H}_2\text{O}$; 0.02 mg CuSO_4 ; 0.002 mg $\text{NiCl}_2 \times 6 \text{ H}_2\text{O}$; 1.2 g HCl ; 0.2 g

polypropylene glycol; 75 mg tritriplex II and 100 g glucose. During fermentation sodium hydroxide was continuously added in order to keep the pH-value constant at 7.0. The cells were harvested in the late exponential growth phase. After centrifugation using an Avanti J-25 centrifuge and a JA10 rotor of Beckman (Fullerton, USA) at 6400 g for 15 minutes at 4°C and washing in 100 mM TRIS-HCl pH 7.5 containing 10 mM MgCl₂ the sediment was stored at -20°C until use.

2. Enzyme purification

Disruption of cells was carried out in a disintegration system (Disintegrator S, BIOmatic, Rodgau-Hainhausen, Germany). The cells were previously resuspended in a pH 7.5 buffer consisting of 100 mM TRIS-HCl, 10 mM MgCl₂, 0.75 mM DTT and a mixture of several protease inhibitors (completeTM, Roche, Mannheim, Germany). The ratio of the cell wet weight to the total suspension weight was adjusted to 0.3. After addition of 100 ml glass beads with a diameter of 0.1 to 0.25 mm (Fisher scientific, Düsseldorf, Germany) per 100 ml total suspension volume, cell disruption was performed at 5000 rpm for 12 Minutes. A temperature increase during disruption was prevented by ice cooling. After removal of glass beads an ultracentrifugation step was carried through using an L8-70 M centrifuge and a Ti45 rotor of Beckman (Fullerton, USA) at 235000 g for 90 minutes at 4°C. The supernatant was used as crude extract for the purification of the glucose-6-phosphate dehydrogenase. All purification steps were carried out with a Biosys2000 system of Beckman (Fullerton, USA).

The crude extract was applied to an XK 50/30 column (Pharmacia, Freiburg, Germany), which contained Fractogel EMD DEAE-650(S) material (Merck, Darmstadt). The total bed volume was 500 ml. The column was previously equilibrated with 50 mM TRIS-HCl pH 7.5 containing 30 mM MgCl₂ and 0.75 mM DTT. After application of the crude extract the column

was washed with the same buffer containing 144 mM KCl. Elution was performed within 95 minutes by a linear KCl gradient from 144 mM up to 320 mM. The flow rate was 7.4 ml/min. The active fractions were pooled and concentrated in centriprep® 30 concentrators (Amicon, Beverly, USA) using a Varifuge 3.0R centrifuge (Heraeus, Hanau, Germany) at 1500 g and 4°C. By dilution with 50 mM TRIS-HCl pH 7.5 containing 30 mM MgCl₂ and 0.75 mM DTT the KCl concentration was adjusted to 40 mM. After that the partially purified glucose-6-phosphate dehydrogenase was applied to an XK26/20 column (Pharmacia, Freiburg, Germany), which was filled with 65 ml Red-Sepharose CL6B (Pharmacia, Freiburg, Germany). The column was equilibrated with 50 mM TRIS-HCl pH 7.5 containing 30 mM MgCl₂ and 0.75 mM DTT. Elution was carried out within 590 minutes by a linear 0 - 800 mM KCl gradient at a flow rate of 0.87 ml/min.

After pooling of the active glucose-6-phosphate dehydrogenase fractions, the KCl concentration was reduced to 10 mM in the same way as described above. After that the solution was applied to an XK16/20 column (Pharmacia, Freiburg, Germany), which contained 20 ml of a 2'5'-ADP-sepharose matrix (Pharmacia, Freiburg, Germany). The column was equilibrated with the same buffer as the Red-Sepharose CL6B column. Elution was performed by an 0 to 2 mM NADP linear gradient. The active glucose-6-phosphate dehydrogenase-fractions were pooled and applied to a gel filtration column.

For gel filtration a Superdex G200pg column (Pharmacia, Freiburg, Germany) with a diameter of 1,6 cm and a bed volume of 114 ml was used. The elution at a flow rate of 1 ml/min was carried through with 50 mM TRIS-HCl pH 7.5 containing 30 mM MgCl₂, 200 mM KCl and 0.75 mM DTT. The active fractions were pooled and concentrated by ultrafiltration in centriprep® 30 concentrators (Amicon,

Beverly, USA). After addition of 50 % (v/v) glycerol to the purified glucose-6-phosphate dehydrogenase solution it was stored at -20°C.

During the whole purification process the glucose-6-phosphate-dehydrogenase activity and the protein concentration were measured.

The assay system for determination of the glucose-6-phosphate-dehydrogenase-activity contained 50 mM TRIS-HCl pH 7.5, 10 mM MgCl₂, 1 mM NADP and 200 mM potassium glutamate. The reaction was initiated by addition of 4 mM glucose-6-phosphate and the formation of NADPH was followed by measuring the increase in absorbance at 340 nm at 30 °C. Protein concentrations were determined spectrophotometrically after Coomassie Brilliant Blue staining (Stoscheck, Methods in Enzymology 182, 50-68 (1990)). As protein standard bovine serum albumin was used. All measurements were carried out using a UV-160 A photometer (Shimadzu, Kyoto, Japan).

The purity of the glucose-6-phosphate dehydrogenase was tested by denaturing discontinuous SDS-gel electrophoresis according to the method of Laemmli (Laemmli, U.K., Nature 227, 680-685 (1970)). After the third purification step using 2'-5'-ADP sepharose ligand affinity material two different proteins with molecular weights of ca. 60 kDa and 30 kDa could be obtained. These two proteins could not be separated by gel filtration chromatography. The specific activity of this preparation was determined as 213 U/mg protein.

3. N-terminal sequencing

N-terminal sequencing of the purified glucose-6-P dehydrogenase was performed according to the procedure of Edman (Edman and Begg, European Journal of Biochemistry 1, 80-91 (1967)) using a Procise® Protein Sequencing System (Applied Biosystems, Foster City, USA).

For the 60 kDa protein the following N-terminal sequence was obtained: Xaa Xaa Xaa Xaa Xaa Pro Xaa Xaa Trp Xaa Asn Pro Leu Arg Asp. It is also shown in SEQ ID No 11.

5 For the 30 kDa protein the following N-terminal sequence was obtained: Met Ile Phe Xaa Leu Pro Asp Xaa Xaa Xaa Gln Gln Ile Ser Lys. It is also shown in SEQ ID No 12.

Example 6

Cloning of the zwf and opca genes into the pGEM T-vector.

10 PCR was used to amplify DNA fragments containing the entire zwf and opca genes of *C. glutamicum* ATCC13032 and flanking upstream and downstream regions. PCR reactions were carried out using oligonucleotide primers designed from SEQ ID NO 1 and SEQ ID NO 6. Genomic DNA was isolated from *Corynebacterium glutamicum* ATCC13032 according to Heery and
15 Dunican (Applied and Environmental Microbiology. 59: 791-799 (1993)) and used as template. The primers used were:

zwf fwd. primer: 5' AGA ATC AGC ACG CTG CAT CAG 3'

opca rev. primer: 5' AGT ATG GTG CGC GTA CTA 3'

PCR parameters were as follows:

20 35 cycles
95°C for 3 minutes
94°C for 1 minute
47°C for 1 minute
72°C for 45 seconds
25 2.5 mM MgCl₂
approx. 150-200 ng DNA template.

The PCR product obtained was cloned into the commercially available pGEM-T vector purchased from Promega Corp. (pGEM-T Easy Vector System 1, cat. no. A1360, Promega UK,
30 Southampton) using *E. coli* strain JM109 (Yanisch-Perron et al., Gene 33: 103-119 (1985)) as a host.

Example 7

Preparation of the shuttle vector pEC-T18mob2

The *E. coli* - *C. glutamicum* shuttle vector pEC-T18mob2 was constructed according to the prior art.

- 5 The vector contains the replication region rep of the plasmid pGA1 including the replication effector per (US-A- 5,175,108; Nesvera et al., Journal of Bacteriology 179, 1525-1532 (1997)), the tetracycline resistance-imparting tetA(Z) gene of the plasmid pAG1 (US-A- 5,158,891; gene
10 library entry at the National Center for Biotechnology Information (NCBI, Bethesda, MD, USA) with accession number AF121000), the replication region oriV of the plasmid pMB1 (Sutcliffe, Cold Spring Harbor Symposium on Quantitative Biology 43, 77-90 (1979)), the lacZ α gene fragment
15 including the lac promoter and a multiple cloning site (mcs) (Norrande et al. Gene 26, 101-106 (1983)) and the mob region of the plasmid RP4 (Simon et al., (1983) Bio/Technology 1:784-791).

- The vector constructed was transformed in the *E. coli*
20 strain DH5 α (Hanahan, In: DNA cloning. A practical approach. Vol. I. IRL-Press, Oxford, Washington DC, USA). Selection for plasmid-carrying cells was made by plating out the transformation batch on LB agar (Sambrook et al., Molecular cloning: a laboratory manual. 2nd Ed. Cold Spring
25 Harbor Laboratory Press, Cold Spring Harbor, N.Y.), which had been supplemented with 5 mg/l tetracycline. Plasmid DNA was isolated from a transformant with the aid of the QIAprep Spin Miniprep Kit from Qiagen and checked by
restriction with the restriction enzyme EcoRI and HindIII
30 subsequent agarose gel electrophoresis (0.8%).

The plasmid was called pEC-T18mob2 and is shown in Figure 2. It is deposited in the form of the strain *Escherichia coli* K-12 strain DH5 α /pEC-T18mob2 at the

Deutsche Sammlung für Mikroorganismen und Zellkulturen
(DSMZ = German Collection of Microorganisms and Cell
Cultures, Braunschweig, Germany) as DSM 13244.

Example 8

5 Expression of glucose-6-phosphate dehydrogenase in Corynebacterium glutamicum

The entire zwf and opcA genes were subsequently isolated
from the pGEM T-vector containing these genes (see Example
6) on an SphI/SalI fragment and cloned into the lacZ α
10 SphI/SalI sites of the E. coli - C. glutamicum shuttle
vector pEC-T18mob2 (see Example 7 and Figure 2). This
shuttle vector contains two SphI sites. The first is
situated within the multiple cloning site of lacZ α and the
second is situated within the gene conferring tetracycline
15 resistance. Tetracycline (Sigma-Aldrich, PO Box 2424,
Wimborne, Dorset BH21 7YR, UK) (5mg/l) was used therefore
as a selective pressure as only those clones containing the
intact tetracycline resistance gene would grow. This new
construct was designated pECzwfopcA (Figure 3). Restriction
20 enzyme analysis with SacI (Boehringer Mannheim GmbH,
Germany) revealed the correct orientation of the zwf and
opcA genes in the lacZ α gene of pEC-T18mob2 i. e.
downstream the lac promotor. Corynebacterium glutamicum
ATCC13032 (American Type Culture Collection, Manassas, VA,
25 USA) was transformed with this construct and
electrotransformants were selected on Luria agar
supplemented with isopropyl-thiogalactopyranoside (IPTG),
5-bromo-4-chloro-3-indolyl-galactopyranoside (XGAL) and
tetracycline at concentrations of 1 mM, 0.02% and 5 mg/l
30 respectively. Agar plates were incubated for 48 hours at
30°C. Rapid plasmid preparations were carried out as
described by O'Gara and Dunican, (Applied and
Environmental Microbiology 61: 4477-4479 (1995)), and Sac I
restriction confirmed the presence of required clones. One
35 of the clones was designated ATCC13032/pECzwfopcA.

Example 9

Preparation of amino acid producers with an amplified opcA gene

The L-lysine-producing strain *Corynebacterium glutamicum* DSM5715 is described in EP-B-0435132 and the L-threonine-producing strain *Brevibacterium flavum* DSM5399 is described in EP-B-0385940. Both strains are deposited at the Deutsche Sammlung für Mikroorganismen und Zellkulturen [German Collection of Microorganisms and Cell Cultures] in Braunschweig (Germany) in accordance with the Budapest Treaty.

The strains DSM5715 and DSM5399 were transformed with the plasmid pECzwfopcA (Example 8) using the electroporation method described by Liebl et al., (FEMS Microbiology Letters, 53:299-303 (1989)) Selection of the transformants took place on LBHIS agar comprising 18.5 g/l brain-heart infusion broth, 0.5 M sorbitol, 5 g/l Bacto-tryptone, 2.5 g/l Bacto-yeast extract, 5 g/l NaCl and 18 g/l Bacto-agar, which had been supplemented with 5 mg/l tetracycline. Incubation was carried out for 2 days at 33°C.

The strains obtained in this way were called DSM5715/pECzwfopcA and DSM5399/pECzwfopcA.

Example 10

Preparation of L-threonine

The *C. glutamicum* strain DSM5399/pECzwfopcA obtained in Example 9 was cultured in a nutrient medium suitable for the production of threonine and the threonine content in the culture supernatant was determined.

For this, the strain was first incubated on an agar plate with the corresponding antibiotic (brain-heart agar with tetracycline (5 mg/l)) for 24 hours at 33°C. Starting from

this agar plate culture, a preculture was seeded (10 ml medium in a 100 ml conical flask). The complete medium CgIII was used as the medium for the preculture.

Medium Cg III:

NaCl 2.5 g/l

Bacto-Peptone 10 g/l

Bacto-Yeast extract 10 g/l

Glucose (autoclaved separately) 2% (w/v)

The pH was brought to pH 7.4.

5 Tetracycline (5 mg/l) was added to this. The preculture was incubated for 16 hours at 33°C at 240 rpm on a shaking machine. A main culture was seeded from this preculture such that the initial OD (660nm) of the main culture was 0.1. Medium MM was used for the main culture.

Medium MM:

CSL (corn steep liquor) 5 g/l

MOPS (morpholinopropanesulfonic acid) 20 g/l

Glucose (autoclaved separately) 50 g/l

$(\text{NH}_4)_2\text{SO}_4$ 25 g/l

KH_2PO_4 0.1 g/l

$\text{MgSO}_4 \cdot 7 \text{ H}_2\text{O}$ 1.0 g/l

$\text{CaCl}_2 \cdot 2 \text{ H}_2\text{O}$ 10 mg/l

$\text{FeSO}_4 \cdot 7 \text{ H}_2\text{O}$ 10 mg/l

MnSO ₄ * H ₂ O	5.0mg/l
Biotin (sterile-filtered)	0.3 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
L-Leucine (sterile-filtered)	0.1 g/l
CaCO ₃	25 g/l

The CSL, MOPS and the salt solution were brought to pH 7 with aqueous ammonia and autoclaved. The sterile substrate and vitamin solutions were then added, as well as the CaCO₃ autoclaved in the dry state.

- 5 Culturing was carried out in a 10 ml volume in a 100 ml conical flask with baffles. Tetracycline (5 mg/l) was added. Culturing was carried out at 33°C and 80% atmospheric humidity.

- After 72 hours, the OD was determined at a measurement wavelength of 660 nm with a Biomek 1000 (Beckmann Instruments GmbH, Munich). The amount of threonine formed was determined with an amino acid analyzer from Eppendorf-BioTronik (Hamburg, Germany) by ion exchange chromatography and post-column derivatization with ninhydrin detection.
- 10
- 15 The result of the experiment is shown in Table 1.

Table 1

Strain	OD	L-Threonine g/l
DSM5399	12.3	0.74
DSM5399/pECzwfopCA	9.9	1.0

Example 11

Preparation of L-lysine

The *C. glutamicum* strain DSM5715/pECzwfopCA obtained in Example 9 was cultured in a nutrient medium suitable for the production of lysine and the lysine content in the culture supernatant was determined.

For this, the strain was first incubated on an agar plate with the corresponding antibiotic (brain-heart agar with tetracycline (5 mg/l)) for 24 hours at 33°C. Starting from this agar plate culture, a preculture was seeded (10 ml medium in a 100 ml conical flask). The complete medium CgIII was used as the medium for the preculture.

Medium Cg III:

NaCl 2.5 g/l

Bacto-Peptone 10 g/l

Bacto-Yeast extract 10 g/l

Glucose (autoclaved separately) 2% (w/v)

The pH was brought to pH 7.4.

Tetracycline (5 mg/l) was added to this. The preculture was incubated for 16 hours at 33°C at 240 rpm on a shaking machine. A main culture was seeded from this preculture such that the initial OD (660nm) of the main culture was 0.1. Medium MM was used for the main culture.

Medium MM:

CSL (corn steep liquor)	5 g/l
MOPS (morpholinopropanesulfonic acid)	20 g/l
Glucose (autoclaved separately)	58 g/l
$(\text{NH}_4)_2\text{SO}_4$	25 g/l
KH_2PO_4	0.1 g/l
$\text{MgSO}_4 * 7 \text{ H}_2\text{O}$	1.0 g/l
$\text{CaCl}_2 * 2 \text{ H}_2\text{O}$	10 mg/l
$\text{FeSO}_4 * 7 \text{ H}_2\text{O}$	10 mg/l
$\text{MnSO}_4 * \text{H}_2\text{O}$	5.0mg/l
Biotin (sterile-filtered)	0.3 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
L-Leucine (sterile-filtered)	0.1 g/l
CaCO_3	25 g/l

The CSL, MOPS and the salt solution were brought to pH 7 with aqueous ammonia and autoclaved. The sterile substrate and vitamin solutions were then added, as well as the CaCO_3
5 autoclaved in the dry state.

Culturing was carried out in a 10 ml volume in a 100 ml conical flask with baffles. Tetracycline (5 mg/l) was added. Culturing was carried out at 33°C and 80% atmospheric humidity.

After 72 hours, the OD was determined at a measurement wavelength of 660 nm with a Biomek 1000 (Beckmann Instruments GmbH, München). The amount of lysine formed was determined with an amino acid analyzer from Eppendorf-
5. Biotronik (Hamburg, Germany) by ion exchange chromatography and post-column derivatization with ninhydrin detection.

The result of the experiment is shown in Table 2.

Table 2

Strain	OD	L-Lysine HCl g/l
DSM5715	10.8	16.0
DSM5715/pECzwfopCA	8.1	17.1

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Degussa-Hüls AG
5 Forschungszentrum Juelich GmbH

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20  acc gag tcc acc aat gaa gcc tcg cgc gag cac cca tct cgc gtg atc 192
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25  att ttg gtg gtt ggc gat aaa act gca gaa aac aaa gtt gac gca gaa 240
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Patent claims

1. An isolated polynucleotide from coryneform bacteria,
comprising at least one polynucleotide sequence chosen
5 from the group consisting of
 - a) polynucleotide which is identical to the extent of
at least 70 % to a polynucleotide which codes for
polypeptides which comprise at least one of the
amino acid sequences according to SEQ ID No. 3 or
10 SEQ ID No. 5 or SEQ ID No. 8 or SEQ ID No. 10,
 - b) polynucleotide which codes for polypeptides which
comprise amino acid sequences which are identical
to the extent of at least 70 % to the amino acid
sequences according to SEQ ID No.3 or SEQ ID No. 5
15 or according to SEQ ID No. 8 or SEQ ID No. 10,
 - c) polynucleotide which is complementary to the
polynucleotides of a) or b), or
 - d) polynucleotide comprising at least 15 successive
nucleotides of the polynucleotide sequences of a),
20 b) or c).
2. A polynucleotide as claimed in claim 1
wherein the polynucleotide is a preferably recombinant
DNA which is capable of replication in coryneform
bacteria and additionally contains at least one of the
25 nucleotide sequences which code for the genes tal,
tkt, zwf and devB.
3. A polynucleotide as claimed in claim 1,
wherein the polynucleotide is an RNA.
4. A polynucleotide as claimed in claim 1,
30 comprising the nucleotide sequence as shown in SEQ ID
No. 4 or SEQ ID No. 9.

5. A DNA as claimed in claim 2 which is capable of replication, comprising
- (i) one or more nucleotide sequences shown in SEQ ID No. 4 or SEQ ID No. 9, or
 - 5 (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
 - (iii) at least one sequence which hybridizes with the sequence complementary to sequence (i) or (ii),
10 and optionally
 - (iv) sense mutations of neutral function in (i).
6. A polynucleotide as claimed in claim 1, which codes for a polypeptide which comprises at least one of the amino acid sequences as shown in SEQ ID
15 No. 3, SEQ ID No. 5, SEQ ID NO. 8 and SEQ ID No. 10.
7. A coryneform microorganism, in particular of the genus *Corynebacterium*, transformed by the introduction of the DNA, which is capable of replication, as claimed in one of claims 1 or 5.
- 20 8. A process for the preparation of L-amino acids, which comprises carrying out the following steps,
- a) fermentation of the bacteria which produce the desired L-amino acid, in which preferably at
25 least the zwf gene and optionally one or more of the genes tkt gene or devB gene are amplified, in addition to the opcA gene.
 - b) concentration of the desired product in the medium or in the cells of the bacteria and cells
30 of the bacteria concentrated and
 - c) isolation of the desired L-amino acid.

9. The process as claimed in claim 8,
w h e r e i n
one or more further gene(s) of the pentose phosphate
cycle is or are amplified, in particular over-
5 expressed, in addition to the genes mentioned.
10. The process as claimed in claims 8 and 9,
w h e r e i n
to achieve the amplification, the number of copies of
the genes or nucleotide sequences is increased by
10 transformation of the microorganisms with plasmid
vectors which carry these genes or nucleotide
sequences.
11. The process as claimed in claim 8,
w h e r e i n
15 for the preparation of amino acids, in particular
lysine, bacteria in which, in addition to the opcA
gene, one or more genes chosen from the group
consisting of
- 20 11.1 the dapA gene which codes for
dihydrodipicolinate synthase,
11.2 the lysC gene which codes for a feed back
resistant aspartate kinase,
11.3 the gap gene which codes for glycerolaldehyde 3-
25 phosphate dehydrogenase,
11.4 the pyc gene which codes for pyruvate
carboxylase,
11.5 the tkt gene which codes for transketolase,
11.6 the gnd gene which codes for 6-phosphogluconate
30 dehydrogenase,
11.7 the lysE gene which codes for lysine export,
11.8 the zwf gene,
11.9 the eno gene which codes for enolase,
11.10 the tal gene which codes for transaldolase,
35 11.11 in particular the zwf gene

is or are amplified, in particular over-expressed, at the same time, are fermented.

12. The process as claimed in claim 8,
w h e r e i n

5 for the preparation of amino acids, in particular L-lysine, bacteria in which one or more genes chosen from the group consisting of

12.1 the pck gene which codes for phosphoenol pyruvate
10 carboxykinase,

12.2 the pgi gene which codes for glucose 6-phosphate isomerase,

12.3 the poxB gene which codes for pyruvate oxidase or

12.4 the zwa2 gene

15 is or are attenuated at the same time, are fermented.

13. The use of polynucleotide sequences as claimed in claim 1 as primers for the preparation of DNA of genes which display an effect corresponding to the opcA gene by the polymerase chain reaction.

20 14. The use of polynucleotide sequences as claimed in claim 1 as hybridization probes.

New nucleotide sequences which code for the opcA gene**Abstract**

The invention relates to an isolated polynucleotide from coryneform bacteria, comprising at least one polynucleotide sequence chosen from the group consisting of

- a) polynucleotide which is identical to the extent of at least 70 % to a polynucleotide which codes for polypeptides which comprise at least one of the amino acid sequences according to SEQ ID No. 3 or SEQ ID No. 5 or SEQ ID No. 8 or SEQ ID No. 10,
- b) polynucleotide which codes for polypeptides which comprise amino acid sequences which are identical to the extent of at least 70 % to the amino acid sequences according to SEQ ID No. 3 or SEQ ID No. 5 or according to SEQ ID No. 8 or SEQ ID No. 10,
- c) polynucleotide which is complementary to the polynucleotides of a) or b), or
- d) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequences of a), b) or c),

and a process for the fermentative preparation of L-amino acids, which comprises in the coryneform microorganisms which in particular already produce L-amino acids,

- a) amplifying, in particular over-expressing, in addition to the opcA gene, at least one of the nucleotide sequences which code for the tal gene, tkt gene, zwf gene or the devB gene,
- b) concentrating the desired L-amino acid in the medium or in the cells of the bacteria and
- c) isolating the L-amino acid.

Figure 1:

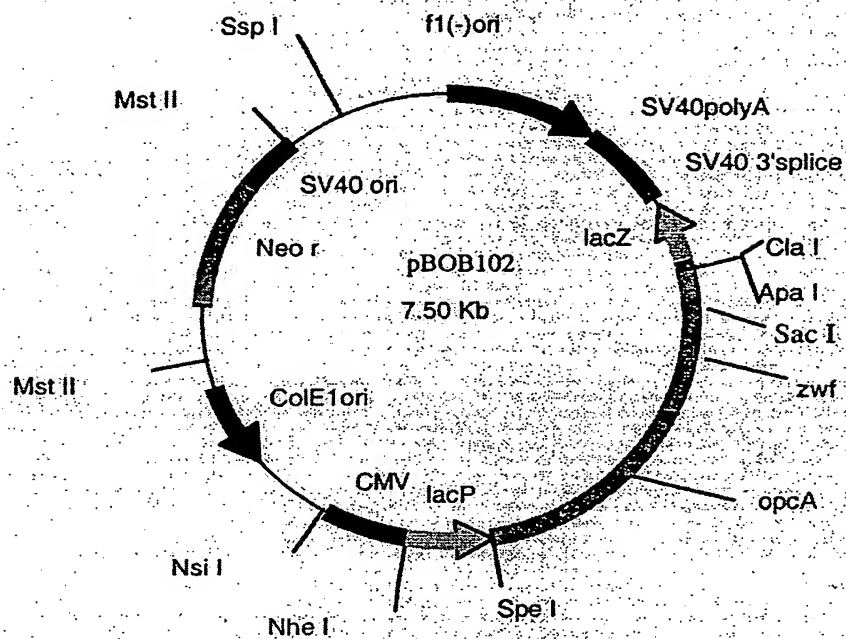


Figure 2:

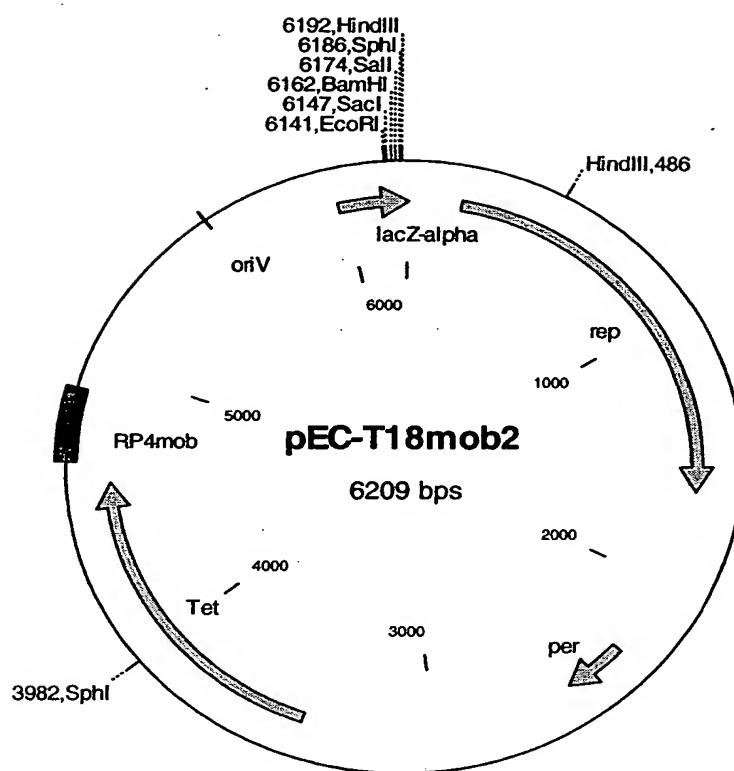


Figure 3:

